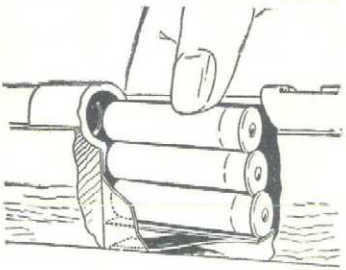
GENERAL INSTRUCTIONS

Mossberg Models 183D-F & 183K-A

.410 GAUGE BOLT ACTION SHOTGUNS

1. **TO ASSEMBLE GUN**
Fit barrel and stock together with magazine and trigger fitting in corresponding holes in stock. Tighten take-down screw in bottom of stock securely.

2. **TO LOAD**
Open action by raising bolt handle and pulling bolt back as far as it will go. Insert 3 shells, one by one, as shown in sketch. Note from sketch that the head of each shell is placed slightly in front of the shell beneath it. Push bolt forward and push handle down to locked position. The gun is now ready to fire.

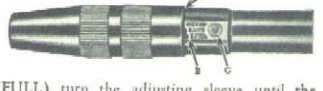


3. **SAFETY**
When the thumb safety at rear end of receiver points to red button F in stock it means DANGER, as the trigger can be pulled and the gun FIRED. When safety points to green button S the trigger cannot be pulled, therefore it is on SAFE.

4. **TO EJECT FIRED SHELL and LOAD NEW ONE**
Unlock and pull bolt back as far as it will go. This ejects the old shell and cocks the gun. Then push bolt forward and push handle down to locked position. Gun is ready to fire again.

5. **AMMUNITION**
Use any standard factory loaded 2½" or 3" .410 gauge shells.

6. **TO ADJUST C-LECT-CHOKE, MODEL 183K-A**
The C-LECT-CHOKE means, as the name implies, that you can select any choke desired. The adjustment is instant and positive. Heretofore, the average shooter had the selection of buying guns with three different degrees of choke; the FULL CHOKE, for long range shooting of 40 yards or over; the MODIFIED, for medium range from 30 to 35 yards; and the FULL CYLINDER for very close range shooting up to 20 yards. The C-LECT-CHOKE gives you the choice of these three degrees of choke plus any in between adjustments that may be desired.



To set the C-LECT-CHOKE for FULL CHOKE (FULL.) turn the adjusting sleeve until the rear edge of the sleeve "A" touches the front edge of the bright line just ahead of the word "FULL" on the index plate "B". For MODIFIED (MOD.) or CYLINDER (CYL.) settings, turn the sleeve "A" to the lines ahead of these words on the index plate. The sleeve may be set to any of these chokes or to any point in between to obtain any degree of choke desired. NEVER SHOOT THE GUN WITH THE CHOKE TUBE TURNED ANY FURTHER THAN CYLINDER AND NEVER SHOOT THE GUN WITHOUT THE ADJUSTING SLEEVE IN PLACE.

Rifled slugs and buckshot can be used in the C-LECT-CHOKE at any setting. For best results, we recommend that it be set at CYLINDER.

For cleaning and oiling, the adjusting sleeve can be removed by turning it out all the way off the threads and pulling off.

How To Make Your Own Setting

If, for any reason, the index plate "B" is removed and you lose your setting, you will find underneath the index plate, a scratch mark which was put on at the factory. By turning the adjusting sleeve "A" up to this scratch mark, you automatically have a FULL CHOKE setting. You can then insert the index plate under the sleeve "A" until the FULL CHOKE line comes even to the edge of sleeve "A" and then put in and tighten sight "C".

7. **TO CHANGE CHOKE TUBES, MODEL 183D-D**
The Model 183D-D is supplied with 2 interchangeable choke tubes, full and modified. To remove choke tube use the spanner wrench and turn the tube to the right. When replacing the choke tube tighten it with the spanner wrench.

8. **TO REMOVE THE BOLT**
Raise the bolt handle and pull the bolt back as far as it will go, then pull back on the trigger and bolt will slide out.

9. **TO REPLACE THE BOLT**
The gun has a two piece bolt. BE SURE to line up the marks on the bolt and bolt head before inserting the bolt, then insert bolt holding back on the trigger with one hand and pushing forward on the bolt with the other. NEVER force the bolt action, for if lined up correctly bolt will slide in easily.

O. F. Mossberg & SONS, Inc.
NEW HAVEN 9, CONN.

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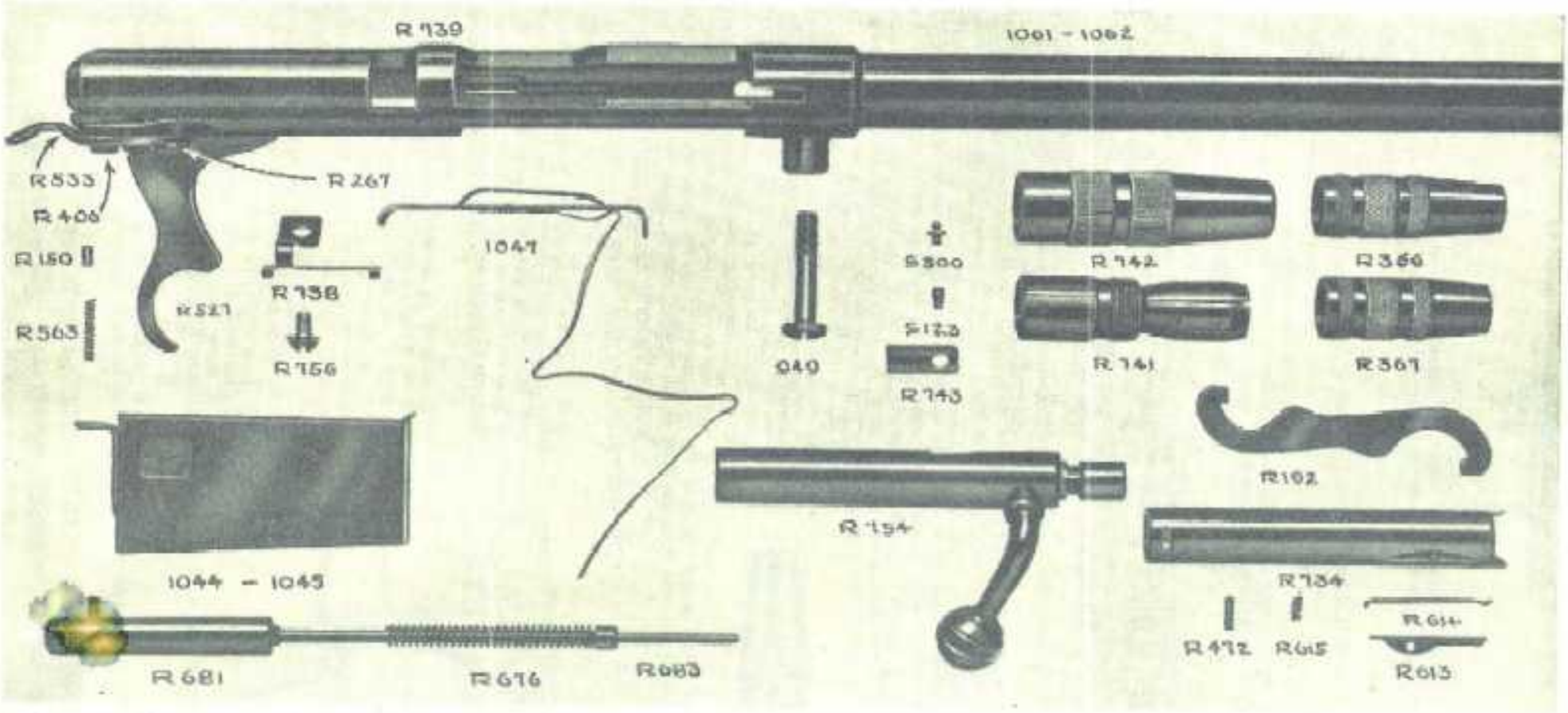
PARTS LIST — MOSSBERG MODELS 183D-D & 183K-A



Part No.	Name	Price Each
949	Trigger Guard	.70
949	Take Down Screw	.35
1044	Magazine (see 1046)	1.85
1046	Magazine Complete, includes R756, 1044, 1047	1.70
1047	Magazine Spring Assembly	.70
1049	Stock Complete with butt plate and trigger guard	4.50
*1061	Barrel, Model 183D-D	6.00
*1062	Barrel, Model 183K-A	6.00
R146	Trigger Guard Screw, front	.15
R147	Trigger Guard Screw, rear	.15
R150	Trigger Spring Plunger	.15
R171	Butt Plate Screw	.15
R192	Spanner Wrench	.40
R267	Trigger Pin	.15
R366	Choke Tube, full	.70
R367	Choke Tube, modified	.70
R406	Safety Screw	.15
R472	Extractor Pin	.15
R527	Trigger	.70
R533	Safety Lever	.70
R563	Trigger Spring	.15
R681	Recoil Plate Screw	.15

*Gun must be sent to factory to have part fitted—We charge for part plus postage. No charge for labor.

Part No.	Name	Price Each
R613	Extractor, right	.70
R614	Extractor, left	.55
R615	Extractor Spring, right	.15
R641	Recoil Plate	.40
R676	Mainspring	.30
R681	Striker (see R780)	.70
R683	Firing Pin Nut	.15
R706	Striker Complete, includes R676, R681, R683	1.00
R708	Butt Plate	.70
R733	Bolt Complete, includes R732, R613, R614, R615, R676, R681, R683, R734, R754	3.50

Part No.	Name	Price Each
R734	Bolt Head	1.40
R738	Ejector-Interrupter	.80
*R739	Receiver	3.75
R740	Choke Tube Complete	6.00
R741	Choke Tube only	4.40
R742	Choke Adjusting Sleeve	2.60
R743	Choke Index Plate	.30
R754	Bolt Body	1.40
R756	Magazine Screw	.15
S123	Front Sight	.95
S300	Sight	.30

NO ORDER ACCEPTED UNDER 35 CENTS